

Massaging Therapy Jets



Spa Jets Install Manual

Maximum flow rates for sch. 40 PVC pipe

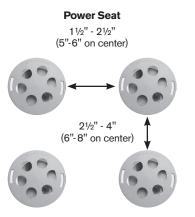
Pipe size	11/2"	2"	21/2"	3"	Therapy tees with a 3/8" jet @ 60' of HD
Suction: Nominal GPM @ 6fps	38	63	90	138	Require: 15-20 gpm ea. for firm
Return: Nominal GPM @ 8fps	51	84	119	184	Require: 14-17 gpm ea. for moderate

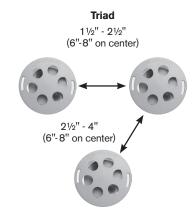
Note: Plumbing scenarios that differ from above table should be carefully considered to ensure they are within compliance. A blower is recommended for maximum performance. Excessive flow above the recommended gpm stated above may result in jets not working properly.

Attention excavators, plumbers and shotcrete/gunite crews

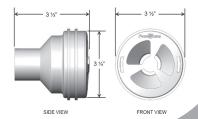
1" therapy tees can extend back a minium of 4" to maximum of 10" from pool finish. Distances over 6" or the use of other therapy tees may require a blower. Excessive flow above the maximum 20 gpm each may result in the jets not working properly.

Custom Seat Layouts









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RO1

ECN 1242

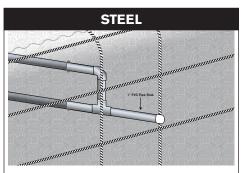
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ParaJets INSTALLATION & STARTUP

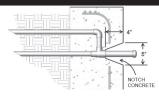
PLUMBING 1' PVC PIPE STUB CAP CAP

- Plumb the 1" therapy tee so the front of the tee is at least 4" from what will be the finished wall.
- Glue a 1" pipe into the therapy tee so it will be extended 3" to 4" past the finished wall and cap it for pressure testing.



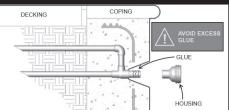
 Do not allow the steel or tie wire to touch the 1" pipe. The steel must be in front of the therapy tee.

GUNITE / SHOTCRETE



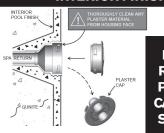
- Make sure the therapy pipes are level. Cut back the concrete a minimum 4" deep and 5" around pipe from concrete finish.
- A blower may be required beyond 6"
- Clean off 4" of the 1" pipe from the finish wall for a gluing surface.
- Do not put plaster cap on until the glue has dried.

SET BODY



- Glue the body on the pipe flush with the anticipated interior finish. Make sure no excess glue settles in the throat of the body.
- Leave off the plaster cap until glue fumes have vented.
- Lock plaster cap back onto the housing

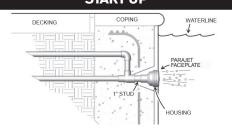
INTERIOR FINISH



DO NOT REMOVE PLASTER CAP UNTIL STARTUP

- Leave plaster cap locked in place until the very end of plaster install. It is okay for the housing to be recessed slightly and not flush.
- Remove the plaster cap and install and remove the face plate to ensure fit and function.

START UP



- Be sure to blow out the line before installing the face plate.
- Snap the jet onto the back of the face plate before installing into the body.
- Install face plate using the hand tool by twisting clockwise to lock into place.