



Step Body Installation Guide

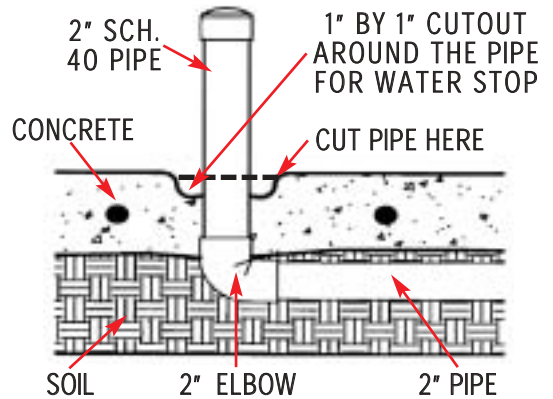
NOTICE Heavy Body Glue Is Required



1

Make a cutout or opening approximately 1" deep and 1" bigger than the pipe.

This cutout will be filled with plaster or other finish coat to create a water stop.



2

2. Cut off riser pipes flush with the concrete surface.



3

3. Remove cap. Prime the inside of the pipe. **DO NOT PRIME THE BODY**



4

4. Glue the body into the pipe with HEAVY BODY PVC SOLVENT.

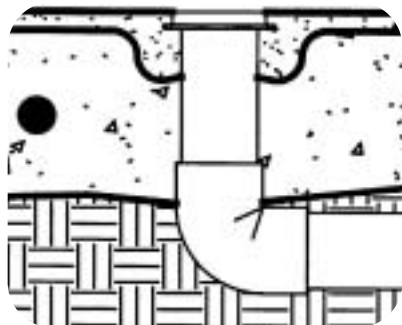
(IPS WELD-ON 711 or equivalent)
The glue must cover the full length of the body barrel and 3" deep inside the riser pipe.

Push the body into the pipe until the shoulder hits the top edge of the pipe

(See Picture #5)

DO NOT ROTATE THE BODY IN THE PIPE.

5



5. Let fumes vent for 30 minutes then replace all body caps.

PLASTERING THE POOL

Leave all plaster caps in place for removal at start up.

NOTE: The plaster crew may remove the plaster caps as they finish.

NOTE: The body does not come with the nozzle installed.